

# Elastico™

## A flexible PolyJet Photopolymer designed for high elongation and tear resistance

Elastico™ is a superior rubberlike PolyJet™ photopolymer family ideal for advanced design verification and rapid prototyping. Get more durable, tear-resistant prototypes that can stand up to repeated flexing and bending. With a Shore A value of 45 in clear and black, Elastico accurately simulates the look, feel and function of rubber-like products. 3D print rubber surrounds, overmolds, softtouch coatings, living hinges, jigs and fixtures, wearables, grips and seals with improved surface texture.

| Mechanical Properties   | Test Method                                 | Black/Clear                      |                    |
|-------------------------|---|----------------------------------|--------------------|
| Tensile Strength        | ASTM D-412                                  | 3 - 5 MPa<br>(435 -725 psi)      |                    |
| Elongation at Break     | ASTM D-412                                  | 360 - 400 %                      |                    |
| Compressive set         | ASTM D-395                                  | 0.8 - 1.7 %                      |                    |
| Tensile Tear Resistance | ASTM D-624                                  | 5 - 7.5 Kg/cm<br>(28 - 42 lb/in) |                    |
| Shore Hardness          | ASTM D-2240                                 | 45 - 50 Scale A                  |                    |
| Polymerized Density     | ASTM D-792                                  | 1.1 - 1.3 (g/cm³)                |                    |
| System Availability     | Layer Thickness<br>Capability               | Support Structure                | Available Color    |
| J55™ Prime              | High Speed mode:<br>18 microns (0.0001 in.) | SUP710™<br>(WaterJet removable)  | ■ Black  □ Clear   |
| J35™ Pro                | High Speed mode:<br>18 microns (0.0001 in.) | SUP710™<br>(WaterJet removable)  | ■ Black<br>⊔ Clear |
| J5 MediJet™             | High Speed mode:<br>18 microns (0.0001 in.) | SUP710™<br>(WaterJet removable)  | □ Clear            |

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